



CERTIFICATE

TÜV SÜD Czech s.r.o.,

Management Systems Certification Body No. 3053 confirms that

NC Line a.s.

Komenského 233

CZ - 742 01 Suchbát nad Odrou

ID No.: 04020022



has established and applies a Quality Management System for

engineering production, welding and powder coating

Based on the audit performed, compliance with the requirements has been demonstrated according to the standard

ISO 9001:2015 in conjunction with ISO 3834-2:2021

Report No. **18.972.250**

Certificate registration No. **15.993.924, revision No. 2**

Validity of the certification cycle from **31.08.2024**

Validity of the certification cycle until **30.08.2027**

Certificate issued on **07.07.2026**

This certificate is a revision of the certificate No. 15.993.924, issued 27.05.2024.

The list of workplaces / associated certificates is given in the annex to this certificate, which is an integral part of it.

Details and terms of validity are given in the annex to this certificate, which is its integral part.



The list of sites

Name and address of the site

Scope of the audited activity

NC Line a.s.

Komenského 233

CZ - 742 01 Suchdol nad Odrou

ID No.: 04020022

engineering production, welding and powder coating

NC Line a.s.

Komenského 233

CZ - 742 01 Suchdol nad Odrou

ID No.: 04020022

engineering production and welding

Workplace:

Areál spol. AK 1324, s.r.o.

Butovická 317

CZ - 742 13 Studénka

Scope

1. Kind of products: Welding of metal sheets, castings and pipes.

2. Standards used by certified organization:

2.1 Product standards: According to the customer specifications.

2.2 Process standards (EN ISO 3834-5): ISO 9606-1, ISO 9606-2, ISO 9712, ISO 13916, ISO 14555, ISO 14731, ISO 14732, ISO 15607, ISO 15609-1,

2.3 ISO 15609-5, ISO 15613, ISO 15614-12, ISO 17635, ISO 17637, ISO 17639, ISO 17662, ISO/TR 17671-2 (EN1011-2).

3. Groups of basic materials (according to ISO 15608): 1.1, 1.2, 1.3, 3.2, 8.1.

4. Welding processes and similar processes: 21, 135, 141, 142, 232, 521, 783, 786.

Welding processes (according to ISO 4063)	Groups of basic materials (according to ISO 15608)
21	1.1, 8.1
135	1.3, 3.2, 8.1
141	1.2, 3.2, 8.1
142	8.1
232	1.1
521	1.1, 1.2
783	1.2
786	1.2, 8.1

5. Authorized employees of the welding supervision:

Name	Qualification	Work function	Degree (acc. to ISO 14731)
Ing. Pavel Valenta	IWE	Chief welding supervisor	6.2.2
Pavel Vavrečka	IWT	Technologist	6.2.3
Ladislav Urbaník	IWS	Technologist	6.2.4